

CERTIFICATE

Welding of railway vehicles and
components according to EN 15085-2

ZE-16083-01-00-EN15085-2017.0100.002

DVS ZERT GmbH hereby certifies that the welding company

ALC "Mukachevskiy Mashinobudivniy Zavod"
Fridyashivska str. 1
89636 Kolchino, Zakarpatska oblast
Ukraine

fulfills the requirements
for the scope according to

EN 15085-2 classification level CL1
in the type of activity P

in the range indicated in the annex.

validity: 2022-07-22 until 2025-07-21

Düsseldorf, 2022-07-22
Place and date of issue

Lead auditor: Dr.-Ing. GROß

Dipl.-Ing. GURSCHKE
Head of certification body

Scope of the certificate

ZE-16083-01-00-EN15085-2017.0100.002

Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
135	1.2	t = 1.5 - 60 mm D ≥ 150 mm	BW
	1.2	t ≥ 2 mm	FW
	1.2	t = 3 - 6 mm D = 14 - 76 mm	FW
	2.2	t = 3 - 20 mm	FW
	2.2	t = 3 - 20 mm D ≥ 150 mm	BW
	136	1.2	t = 3 - 20 mm
141	8.1, 8.1/1.2	t = 3 - 6 mm	FW

Area of Application:

- New build of components for railway vehicles
- examples for components: consoles, side members, cross members, assembly; bodies of freight wagons, horizontal partitions of double-decker wagons for transport, fasteners; support frames, fasteners and clamps for parts of external equipment; welded elements for traction transmission from the bogie to the vehicle (chassis)

Responsible welding coordinator(s):

Artem Serhieiev, IWE

born: 1986-02-26

1st deputy(ies) of the responsible welding coordinator(s):

Oleksandr Gubskyi, IWE

born: 1979-01-16

Others deputies:

-

Remarks:

Register no.:

DVSZERT/15085/CL1/100/17/2

General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.